



Helpline +65 8298 4550 | +91 98301 32833



[www.arieseximco.com](http://www.arieseximco.com)



***We deal with  
innovative  
Film Coating***



# About Us

Aries Exim, one of the fastest growing companies engaged in the business of research and manufacturing of pharmaceutical coating system for the Pharmaceutical, Nutraceuticals, Herbal, Ayurvedic Industry. Aries Exim enables its clients to outperform the competition and stay ahead of the innovation curve through its innovative pharmaceutical solutions in the field of excipients and ready-to-use coating systems.

Leveraging India's globally competitive cost base and exceptional scientific talent, Aries Exim is advancing its in-house R&D programs in pharmaceutical coating system. **At Aries Exim, we believe our responsibilities extend beyond business.** We are dedicated to provide assistance to some of the more socially and economically depressed sectors of the communities in which we work. And that is why we behave ethically and honestly in all our interactions - with our clients, our partners and our employees.



ENTERIC COATING  
PRODUCTS



SEAL COATING  
PRODUCTS



SPECIALTY  
PRODUCTS



FILM COATING  
PRODUCTS



MOISTURE  
BARRIER



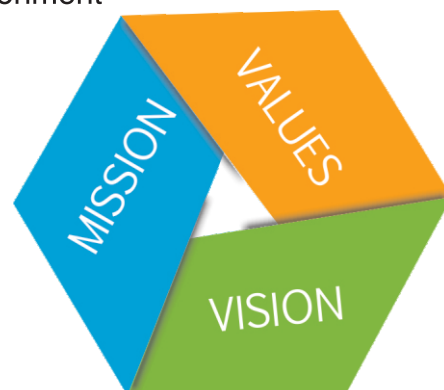


# Our **Mission**







Provides affordable and reliable PHARMACEUTICAL COATING solutions complying with Global Quality standards.

# Our **Values**

- ➔ Achieving customer satisfaction is fundamental to our business
- ➔ Provide products and services of the highest quality
- ➔ Foster mutually beneficial relations with all our business partners
- ➔ Manage our operations with high concern for safety and environment
- ➔ Be a responsible corporate citizen





PRODUCT	DESCRIPTION	TYPE OF DILUENT	RECONSTITUTION LEVEL (w/w)	WEIGHT GAIN
<b>Immediate Release Film Coating</b>				
 <b>TabSafe Sol</b>	HPMC based Film Coating	Solvent	5 - 6%	2 - 2.5%
 <b>TabSafe Uni</b>	HPMC based Universal Film Coating	Solvent Aqueous Hydro Alcoholic	5 - 6% 10 - 12% 9 - 10%	2 - 2.5% 2 - 2.5% 2 - 2.5%
 <b>TabSafe Aqua 15</b>	PVA Based Film Coating	Aqueous	15 - 16%	2 - 2.5%
 <b>TabSafe Aqua 20</b>	PVA Based Film Coating	Aqueous	20 - 21%	2 - 2.5%
 <b>TabSafe Pearl</b>	HPMC based Metallic Finish Film Coating	Solvent	5 - 6%	2 - 2.5%
 <b>TabSafe Gloss</b>	HPMC based Glossy	Solvent	5 - 6%	2 - 2.5%

#### Immediate Release Film Coating

Aries Exim offers a wide range of custom pigmented or non-pigmented film coatings of immediate release solid dosage applications.

A comprehensive collection of polymer blend formulations enables users to optimize several beneficial features to an immediate release solid dosage formulation





PRODUCT	DESCRIPTION	TYPE OF DILUENT	RECONSTITUTION LEVEL (w/w)	WEIGHT GAIN
<b>Enteric Coating</b>				
<b>TabSafe En A</b>	MCA Type 'A' Based Enteric Coating	IPA	9 - 10%	6 - 8%
<b>TabSafe En Hp</b>	HPMC Phthalate Based Enteric Coating	Solvent	9 - 10%	6 - 8%
<b>TabSafe En C</b>	MCA Type 'C' Based Enteric Coating	Aqueous	24 - 25%	6 - 8%
<b>Moisture Barrier</b>				
<b>TabSafe MB-S</b>	HPMC Based Moisture Barrier Coating	Solvent	9 - 10%	2 - 3%
<b>TabSafe MB-A</b>	PVA Based Moisture Barrier Coating	Aqueous	24 - 25%	2 - 3%

#### Enteric Coating

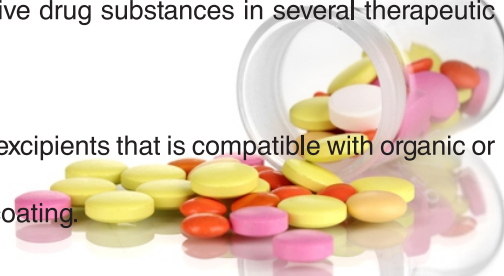
Aries Exim is a prominent player in the global market of enteric release coating applications. Our offering includes a wide range of aqueous and organic options for the manufacture of enteric-coated tablets.

Our product formulas are mainly based on four major polymer types namely cellulose acetate phthalate based, HPMC phthalate based, Methacrylic acid copolymer type A and type C BASE. Broad range of active drug substances in several therapeutic categories is compatible with our products.

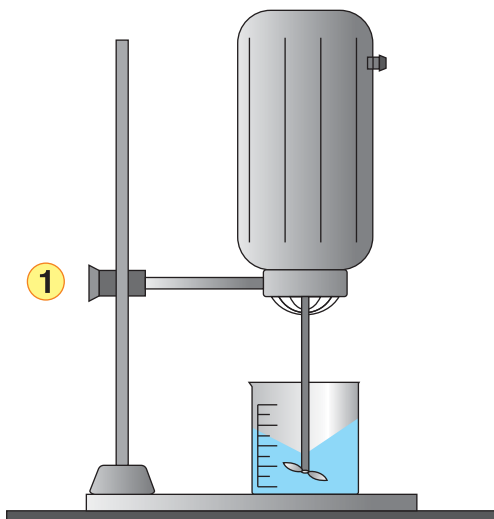
#### Moisture Barrier Coating

TabSafe MB is a perfect combination of plasticizers, pigments, opacifiers and other excipients that is compatible with organic or hydro-alcoholic systems to protect against atmospheric moisture.

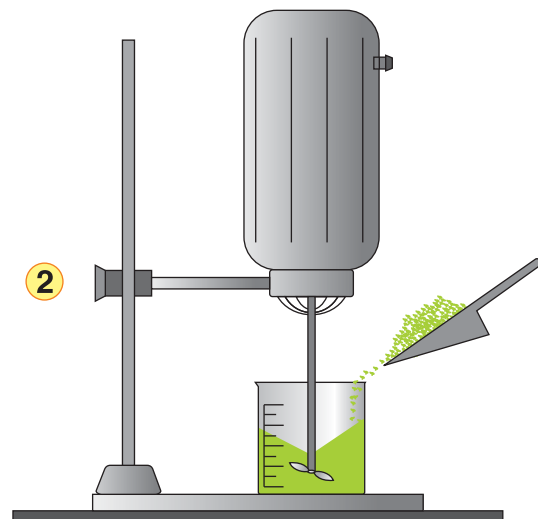
In addition, disintegration or dissolution time is not impacted by our moisture barrier coating.



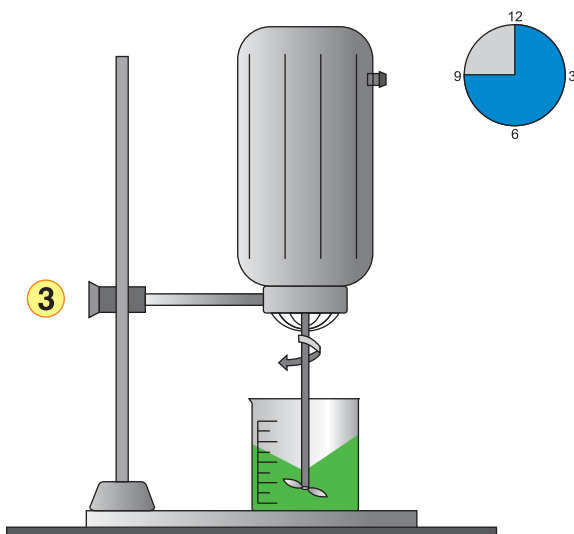
# Reconstitution Process



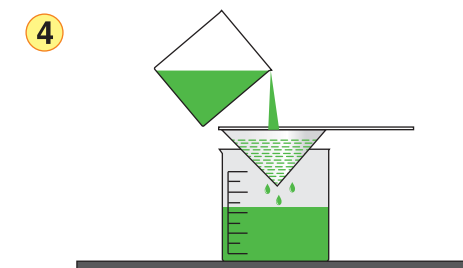
Vortex Formation



Slow addition in Vortex



45 Minutes Stirring



200 mesh filtration  
(Nylon Cloth)

## Tips for Trouble Free Coating :

- Pan RPM as per pan size, adequate number of baffles and spraying fan width are important parameters for uniform coverage and weight gain.
- Adequate Spray rate with optimized atomizing pressure together with appropriate gun-to-bed distance ensuring proper bed temperature will lead to perfect & smooth coating.
- Avoid excessive heat to arrest flying of coating polymer and roughness on tablet surface.
- Proper curing of coated tablets is recommended before testing & packing.
- During spray, continuous slow speed stirring is recommended.
- Avoid manual stirring. Good stirrer facility ensures perfect spray able solution.
- Excellent heating & exhaust system are critical for quality coating.
- Do not colloid any enteric series materials.



# Quality Statement

Aries Exim is committed to provide “Best in Class” Film Coating solutions to our customers. Aries Exim’s executive management stands behind our product and continuously strives to improve our processes and capabilities by investing in equipment, enhanced personnel training and continuous improvement programs.

We actively support, promote and maintain an internal culture that respects and rewards the skills, loyalty and dedication of our employees .



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#### aries exim company pte ltd.

(UEN : 201600638W)

#05-01 Skyline Building, 192 Waterloo Street  
Singapore 187966

+65 8298 4550

#### aries exim company pvt ltd.

(CIN : U51909WB2013PTC196957)

Suite 59B, 4th Floor, Stephen House, BBD Bag,  
56E, Hemanta Basu Sarani, Kolkata - 700001, India

+91 33 4005 4587 | +91 98301 32833

[info@arieseximco.com](mailto:info@arieseximco.com) | [www.arieseximco.com](http://www.arieseximco.com)